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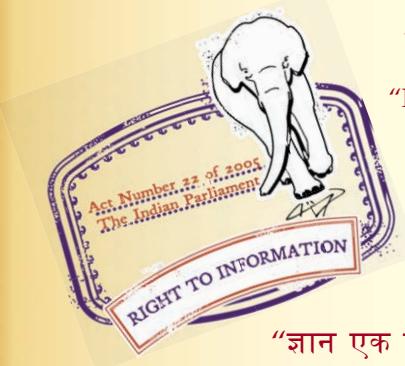
“Step Out From the Old to the New”

IS 5904 (1978): Steel chaplets for use in ferrous foundries
[MTD 14: Foundry]

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“Knowledge is such a treasure which cannot be stolen”



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IS : 5904 - 1978

Indian Standard

SPECIFICATION FOR STEEL CHAPLETS FOR USE IN FERROUS FOUNDRIES

(*First Revision*)

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*Indian Standard***SPECIFICATION FOR STEEL CHAPLETS FOR
USE IN FERROUS FOUNDRIES***(First Revision)*

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(Continued on page 32)

Indian Standard

SPECIFICATION FOR STEEL CHAPLETS FOR USE IN FERROUS FOUNDRIES

(*First Revision*)

0. FOREWORD

0.1 This Indian Standard (First Revision) was adopted by the Indian Standards Institution on 14 July 1978, after the draft finalized by the Foundry Sectional Committee had been approved by the Structural and Metals Division Council.

0.2 This standard was first issued in 1970. On the basis of experience gained during these years it has been decided to revise this standard incorporating different shapes of single column chaplets to avoid mix up at the shop floor. The requirements for pipe column chaplets for precision automobile castings have also been added.

0.3 This standard has been prepared to assist foundries in the purchase of chaplets.

0.4 This standard keeps in view the manufacturing and trade practices followed in the country in this field. In preparing this standard assistance has also been derived from the following:

DIN 1512 U Specification for chaplets tinning foundry practice.
Deutscher Normenausschuss, DNA (West Germany).

GOST 9062-1954 Specification for chaplets for iron and steel castings. Kimitet Standartov, Mer i Izmeritel'nyh Priborov pri Sovete Ministrov S.S.R. (USSR).

0.5 This standard contains clauses **4.1.1**, **4.1.2**, **6.2.2** and **6.4** which call for agreement between the purchaser and the manufacturer.

0.6 For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS : 2-1960*. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

*Rules for rounding off numerical values (*revised*).

1. SCOPE

1.1 This standard covers the requirements for steel chaplets for use in ferrous foundries.

2. SUPPLY OF MATERIAL

2.1 General requirements relating to the supply of chaplets, shall be as laid down in IS : 1387-1967*.

3. MATERIAL

3.1 Stamped chaplets, the supporting heads of assembled chaplets and also rectangular columns shall be made of low carbon cold-rolled steel strips corresponding to grade '0' of IS : 513-1973†.

3.2 Chaplets with round columns of diameter up to 12.5 mm shall be manufactured from soft steel wire conforming to IS : 280-1978‡ and those of diameter above 12.5 mm from hot-rolled round bars conforming to IS : 226-1975§.

4. SHAPES, SIZES AND TOLERANCES

4.1 The shapes and sizes of chaplets shall be as given in Tables 1 to 16.

4.1.1 Chaplets of dimensions other than those specified in Tables 1 to 16 may be supplied by agreement between the purchaser and the manufacturer.

4.1.2 For special applications, tolerances closer than those specified in the tables may be agreed to between the purchaser and the manufacturer.

4.1.3 Shapes of heads of single column chaplets shall be as follows:

<i>Nominal Size</i>	<i>Shapes of Head</i>
mm	
5	Both heads circular
6	One head circular, other head square
7	One head circular, other head hexagonal
8	Both heads circular

For larger sizes the same sequence for head shape shall follow at an interval of 1 mm.

4.2 Tolerances for thickness/dia for sheet, wires and rods shall be as given in IS : 513-1973†, IS : 280-1978‡ and IS : 226-1975§ respectively.

*General requirements for the supply of metallurgical materials (*first revision*).

†Specification for cold-rolled carbon steel sheets (*second revision*).

‡Specification for mild steel wire for general engineering purposes (*third revision*).

§Specification for structural steel (standard quality) (*fourth revision*).

4.2.1 Dimensions for which tolerances are not specified, they are not critical. However, they may be agreed upon the time of inquiry and order, if required.

5. DESIGNATION

5.1 The chaplets shall be designated by the word 'Chaplet' followed by type, variant and major dimension in the same order with a dash between each number and further followed by number of this standard.

Example:

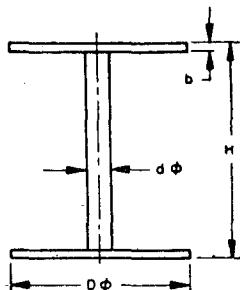
Stem chaplet, type 6, variant 2 with a height 125 mm will be designated as:

Chaplet VI — 2 — 125, IS : 5904

TABLE 1A DIMENSIONS OF SINGLE COLUMN CHAPLETS FOR PRECISION AUTOMOBILE CASTINGS (THIN WALLED), TYPE 1, VARIANT 1A

(*Clauses 4.1 and 4.1.1*)

All dimensions in millimetres.

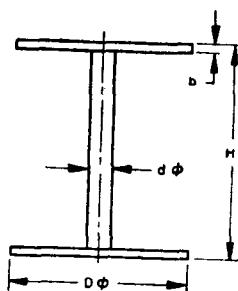


<i>H</i>		<i>D</i>		<i>d</i>		<i>b</i>	
Nomi-nal	Tole-rance	Nomi-nal	Tole-rance	Nomi-nal	Tole-rance	Nomi-nal	Tole-rance
5.18	± 0.10	10	-0.20	1.6	± 0.1	0.5	± 0.06

**TABLE 1B DIMENSIONS OF SINGLE COLUMN
CHAPLETS, TYPE 1, VARIANT 1B**

(*Clauses 4.1 and 4.1.1*)

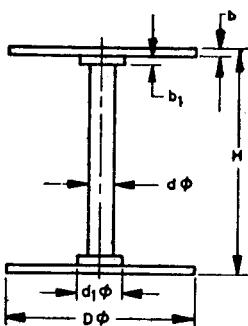
All dimensions in millimetres.



<i>H</i>		<i>D</i>		<i>d</i>	<i>b</i>
Nominal	Tolerance	Nominal	Tolerance		
5	+0.20 -0.10				
6		8.0		1.6	0.5
7					
8					
9	+0.30 -0.10	12.0		2.0	
10					
11			-0.20		
12					0.80
13				2.65	
14	+0.50 -0.15	15.0			
15					
16				3.0	
18		18.0		3.55	1.0

**TABLE 2 DIMENSIONS OF SINGLE COLUMN ROUND HEADED CHAPLETS
WITH COLLARS, TYPE 1, VARIANT 2**

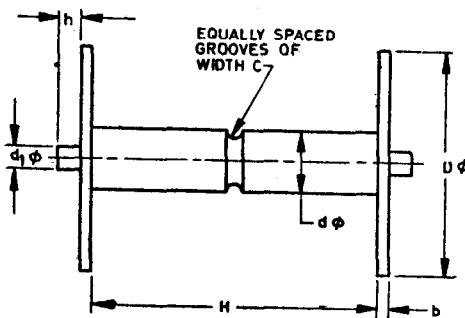
(*Clauses 4.1 and 4.1.1*)
All dimensions in millimetres.



<i>H</i>		<i>D</i>		<i>d</i>	<i>d</i> ₁	<i>b</i>	<i>b</i> ₁
Nominal	Tolerance	Nominal	Tolerance				
5	+0.20 -0.10						
6		8.0					
7							
8		12.0					
9	+0.30 -0.10						
10							
11		14.0					
12							
13			-0.20				
14	+0.50 -0.15						
15		16.0					
16							
18							
20							
22	+0.60 -0.15						
24		18.0					
25							
30		25.0		3.55	6	1.0	1.3

TABLE 3 DIMENSIONS OF SINGLE COLUMN ROUND HEADED CHAPLETS FOR SUPPORTING HEAVY CORES, TYPE 1, VARIANT 3

(*Clauses 4.1 and 4.1.1*)
All dimensions in millimetres.

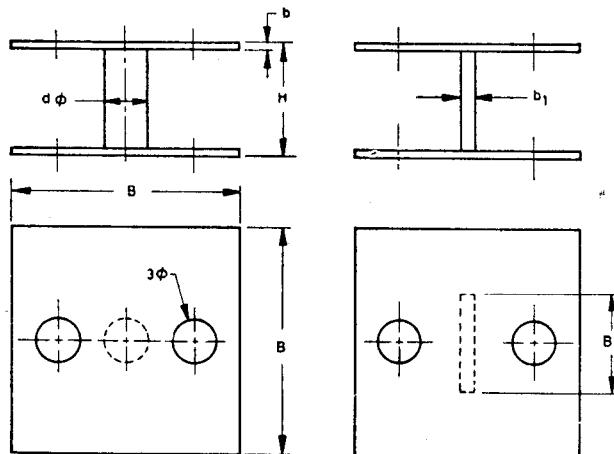


N=NUMBER OF GROOVES

<i>H</i>		<i>D</i>	<i>d</i>	<i>b</i>	<i>d</i> ₁	<i>c</i>	<i>h</i>	<i>N</i>
Nominal	Tolerance							
16								
19								
22								
25	+0.6 -0.15	20.0	6.0					1
28								
31.5		25.0						
35								
38								
41								
44.5		30.0						
47.5								
51								
54								
57	+0.8 -0.2	35.0						
60								
63.5								
66.5								
69.5								
75		40.0						3

**TABLE 4 DIMENSIONS OF SINGLE COLUMN CHAPLETS,
TYPE 2, VARIANTS 1 AND 2**
(*Clauses 4.1 and 4.1.1*)

All dimensions in millimetres.



VARIANT 1
With Round Column

VARIANT 2
With Rectangular Column

<i>H</i>	Nominal	Tolerance	<i>B</i>	<i>b</i>	<i>d</i>		<i>B</i> ₁ × <i>b</i> ₁
					For Iron Castings	For Steel Castings	
5							
6		+0.20 -0.10					
7							
8			16	0.5		3	7 × 1.0
9		+0.30 -0.10					
10							

(Continued)

**TABLE 4 DIMENSIONS OF SINGLE COLUMN CHAPLETS,
TYPE 2, VARIANTS 1 AND 2 — Contd**

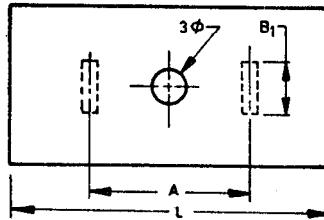
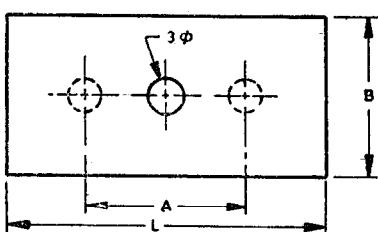
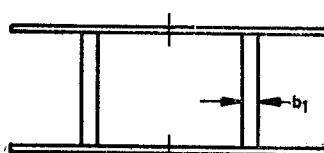
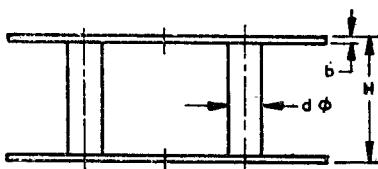
All dimensions in millimetres.

<i>H</i>	Tolerance	<i>B</i>	<i>b</i>	<i>d</i>		<i>B</i> ₁ × <i>b</i> ₁ For Iron Castings
				For Iron Castings	For Steel Castings	
12						
14						
15	+0.50 -0.15					
16		22	0.80		4	9 × 1.5
18						
20						
22						
24						
25	+0.60 -0.15					
26		32	1.0		6	12 × 2.5
28						
30						
32						
35						
38	+0.80 -0.20					
40		40	1.5		8	13 × 4
45						
50						
55						
60						
65						
70						
75	+1.0 -0.25					
80		46	2.0	10	12	—
85						
90						
95						
100		50	2.5	12	14	—

**TABLE 5 DIMENSIONS OF TWO COLUMN CHAPLETS, TYPE 3,
VARIANTS 1 AND 2**

(*Clauses 4.1 and 4.1.1*)

All dimensions in millimetres.



VARIANT 1

With Round Columns and
Rectangular Heads

VARIANT 2

With Rectangular Columns and
Rectangular Heads

<i>H</i>		<i>L</i>	<i>B</i>	<i>A</i>	<i>b</i>	<i>a</i>		<i>B</i> ₁ × <i>b</i> ₁
Nominal	Tolerance					For Iron Castings	For Steel Castings	
12								
14								
15	+0.50 -0.15							
16		44	22	22	0.80	4		9 × 1.5
18								
20								
22	+0.60 -0.15	64	32	32	1.0	6		12 × 2.5
24								

(*Continued*)

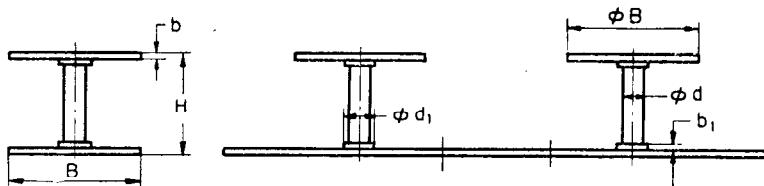
**TABLE 5 DIMENSIONS OF TWO COLUMN CHAPLETS, TYPE 3,
VARIANTS 1 AND 2 — *Conid***

All dimensions in millimetres.

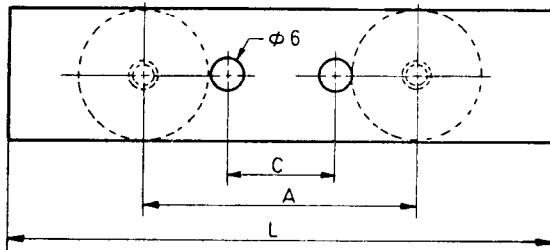
<i>H</i>	Nominal	Tolerance	<i>L</i>	<i>B</i>	<i>A</i>	<i>b</i>	<i>d</i>		<i>B₁</i> × <i>b₁</i>
							For Iron Castings	For Steel Castings	
25									
26		+0.60 -0.15	64	32	32	1.0		6	12 × 2.5
28									
32									
35									
38		+0.80 -0.20	80	40	40	1.5		8	13 × 4
40									
45									
50									
55									
60									
65									
70		+1.0 -0.25	92	46	46	2.0	10	12	—
75									
80									
85									
90									
95									
100									

TABLE 6 DIMENSIONS OF TWO COLUMN CHAPLETS(*Clauses 4.1 and 4.1.1*)

All dimensions in millimetres.



VARIANT 3
With Round Head,
Round Column and
Rectangular Bottom
Plate

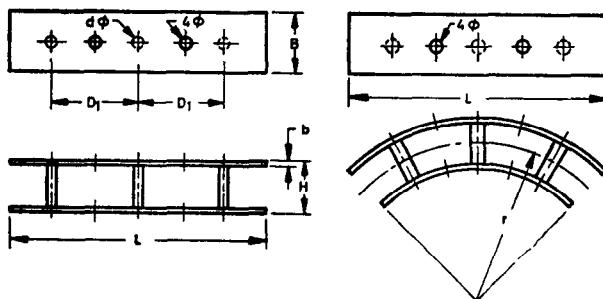


<i>H</i>		<i>L</i>	<i>A</i>	<i>B</i>	<i>C</i>	<i>d</i>	<i>d</i> ₁	<i>b</i>	<i>b</i> ₁
Nominal	Tolerance								
10									
12									
14	+0.5 -0.15	100	50	25	20	4	6	0.8	1
16									
18									
20									
22	+0.61 -0.15	125	75	25	40	5	7	1	1.5
24									
25									
30									
35	+0.8 -0.20	150	90	25	50	6	8	1.2	2
40									
50									

**TABLE 7 DIMENSIONS OF THREE COLUMN CHAPLETS,
TYPE 4, VARIANTS 1 AND 2**

(Clauses 4.1 and 4.1.1)

All dimensions in millimetres.



**VARIANT 1
Flat**

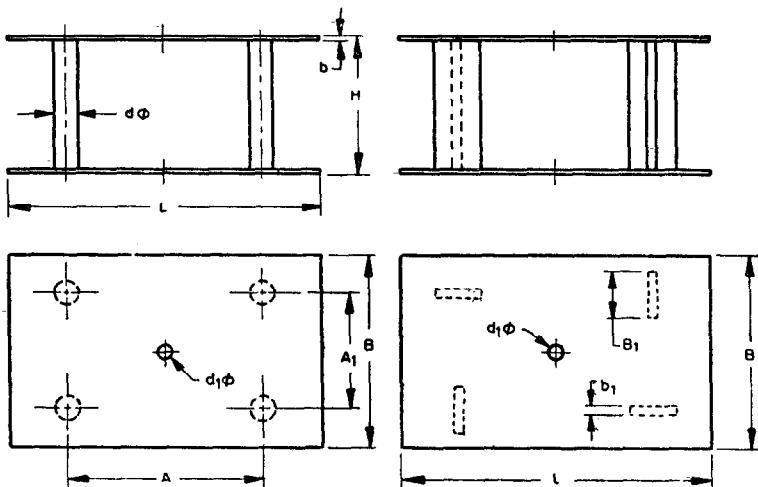
**VARIANT 2
Radial**

<i>H</i>		<i>L</i>	<i>B</i>	<i>d</i>	<i>b</i>	<i>D</i> ₁
Nominal	Tolerance					
12						
14	+0.5 -0.15	100	25	5	2	35
15						
18						
20						
22	+0.6 -0.15	125	30	5	2.5	40
24						
25						
26						
28	+0.8 -0.20	150	35	6	3	50
30						

NOTE — For variant 2, r shall be mentioned in the order.

TABLE 8 DIMENSIONS OF FOUR COLUMN CHAPLETS, TYPE 5,**VARIANTS 1 AND 2**(*Clauses 4.1 and 4.1.1*)

All dimensions in millimetres.

**VARIANT 1**
With Round Columns**VARIANT 2**
With Rectangular Columns

<i>H</i>	Nominal Tolerance	<i>L</i>	<i>B</i>	<i>A</i>	<i>A</i> ₁	<i>d</i> ₁	<i>d</i>		<i>B</i> ₁ × <i>b</i> ₁
							For Iron Castings	For Steel Castings	
22									
24									
25									
26	+0.60 -0.15	80	50	50	30	3	1.0	6	12 × 2.5
28									
30									
32									
35									

(*Continued*)

**TABLE 8 DIMENSIONS OF FOUR COLUMN CHAPLETS, TYPE 5,
VARIANTS 1 AND 2 — *Contd***

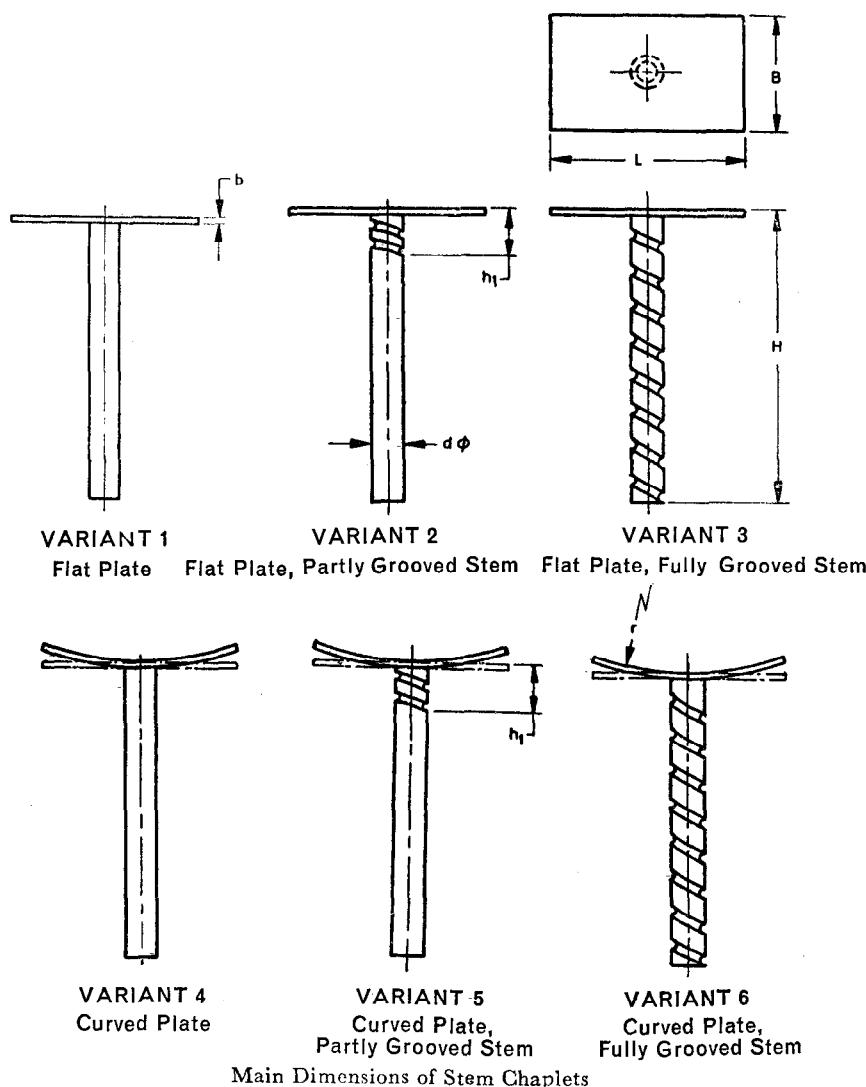
All dimensions in millimetres.

<i>H</i>	Nominal	Tolerance	<i>L</i>	<i>B</i>	<i>A</i>	<i>A</i> ₁	<i>d</i> ₁	<i>b</i>	<i>d</i>		<i>B</i> ₁ × <i>b</i> ₁
									For Iron Castings	For Steel Castings	
38											
40		+0.80 -0.20	100	60	60	35	3	1.5	8		13 × 4.0
45											
50											
55											
60											
65			120	66	70	40	3	2.0	10	12	—
70											
75		+1.0 -0.25									
80											
85			130	76	80	45	4	2.5	12	14	—
90											
95											
100											
115			140	86	85	55			14	18	—
125											
130		+1.5 -0.5					5	3.0			
150			155	96	95	60			16	22	—

**TABLE 9 DIMENSIONS OF STEM CHAPLETS, TYPE 6,
VARIANTS 1, 2, 3, 4, 5 AND 6**

(Clauses 4.1 and 4.1.1)

All dimensions in millimetres.



Main Dimensions of Stem Chaplets

H	75	100	125	150	175	200	250	300	350	400	450	500	600
h_1 For Variants 2 and 5 Only	12	15	19	22.5	26	30	37.5	45	52.5	60	67.5	75	90

(Continued)

**TABLE 9 DIMENSIONS OF STEM CHAPLETS, TYPE 6,
VARIANTS 1, 2, 3, 4, 5 AND 6 — *Contd***

All dimensions in millimetres.

Other Dimensions of Stem Chaplets, Variants 1 to 6.

<i>H</i>	<i>d</i>		<i>b</i>	<i>L</i>	<i>B</i>
	For Iron Castings	For Steel Castings			
5					
6					
7					
8	3		0·5	25	12
9					
10					
12					
14					
15					
16	4		0·75	30	16
18					
20					
22					
24					
25					
26	6		1·0	44	22
28					
30					
32					
35					
38					
40	8		1·5	50	30
45					
50					

(*Continued*)

**TABLE 9 DIMENSIONS OF STEM CHAPLETS, TYPE 6,
VARIANTS 1, 2, 3, 4, 5 AND 6 — *Contd***

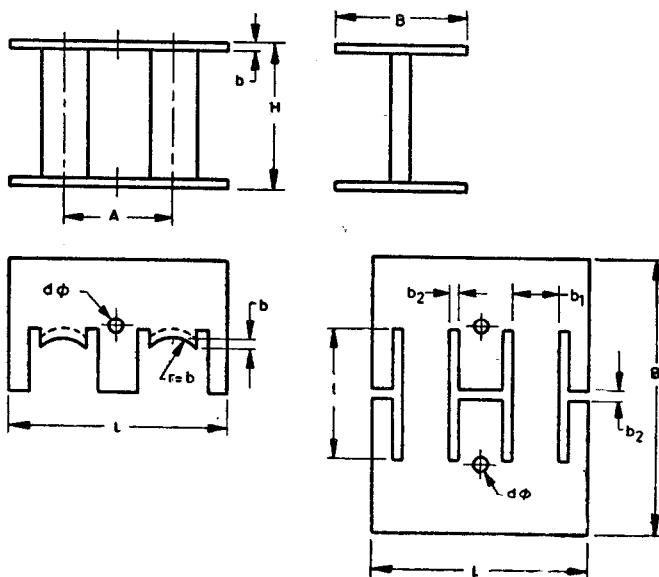
All dimensions in millimetres.

<i>H</i>	<i>d</i>		<i>b</i>	<i>L</i>	<i>B</i>
	For Iron Castings	For Steel Castings			
55					
60					
65	10	12	2·0	64	32
70					
75					
80					
85					
90					
95	12	14	2·5	70	36
100					
105					
110					
115	14	18	3·0	80	40
125					
130					
140	16	22	3·5	92	46
150					

NOTE — For variants 4, 5 and 6, *r* shall be mentioned in the order.

TABLE 10 DIMENSIONS OF TWO COLUMN STAMPED CHAPLETS, TYPE 7
(Clauses 4.1 and 4.1.1)

All dimensions in millimetres.



<i>H</i>		<i>L</i>	<i>B</i>	<i>b</i>	<i>A</i>	<i>B</i> ₁	<i>l</i>	<i>b</i> ₁	<i>b</i> ₂	<i>d</i>
Nominal	Tolerance									
20	$+0.60$ -0.15	56	18			38	18	8		
22			20			42	20	9		
24			22	1.5		46	22			
25			28						2.0	3.0
26			23			48	23		10	
28			25	1.75		52	25			
30			27			56	27			

(Continued)

**TABLE 10 DIMENSIONS OF TWO COLUMN STAMPED CHAPLETS,
TYPE 7 — *Contd***

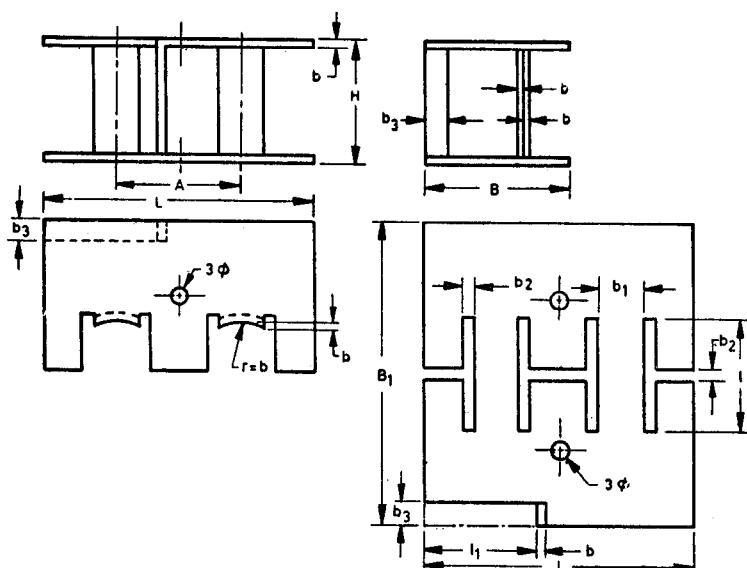
All dimensions in millimetres.

<i>H</i>		<i>L</i>	<i>B</i>	<i>b</i>	<i>A</i>	<i>B</i> ₁	<i>l</i>	<i>b</i> ₁	<i>b</i> ₂	<i>d</i>
Nominal	Tolerance									
32	$+0.80$ -0.20	56	29	2.0	28	60.5	28	11	2.5	4.0
35			32			66.5	31			
38			34	2.5		71.0	34	12	3.0	
40			36			75.5	36	14		
45			40	3.0	36	83.5	41	16	3.5	5.0
50			45	3.5		94.0	46		4.0	

TABLE 11 DIMENSIONS OF THREE COLUMN STAMPED CHAPLETS, TYPE 7

(Clauses 4.1 and 4.1.1)

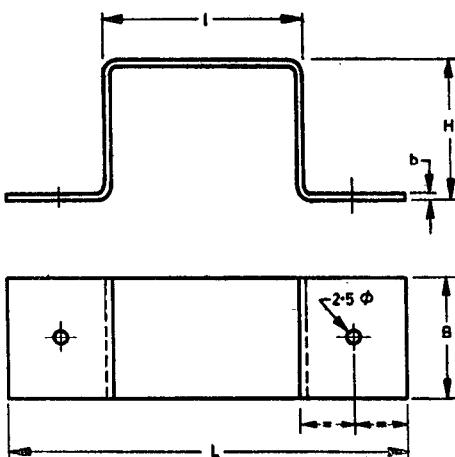
All dimensions in millimetres.



H		L	B	b	A	B_1	l	l_1	b_1	b_2	b_3
Nominal	Tolerance										
8	+0.30 -0.10						6	6			
10		28	20	1.0	14	42		8	8		
12							10	10			
14							12	12	5	2	4
15	+0.50 -0.15	36	25		16	52	13	13			
16							14	14			
18							16	16	7		
20	+0.80 -0.15	48	26		22	54	18	18			
22							20	20	8		

TABLE 12 DIMENSIONS OF BRIDGE TYPE CHAPLETS, TYPE 8(*Clauses 4.1 and 4.1.1*)

All dimensions in millimetres.



<i>H</i>		<i>L</i>	<i>B</i>	<i>l</i>	<i>b</i>
Nominal	Tolerance				
3					
4	+0.20 -0.10				
5					
6					
7			10		
8	+0.30 -0.10	50			
9					
10				25	0.5
12					
14					
15	+0.50 -0.10		20		
16					
18					
20					

(*Continued*)

TABLE 12 DIMENSIONS OF BRIDGE TYPE CHAPLETS, TYPE 8 — *Contd*

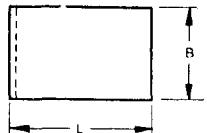
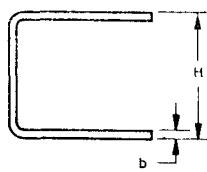
All dimensions in millimetres.

<i>H</i>		<i>L</i>	<i>B</i>	<i>l</i>	<i>b</i>
Nominal	Tolerance				
22					
24					
25					
26	+0.60 -0.15	80	26	40	1.0
28					
30					
35					
40	+0.80 -0.20	100	30	50	1.5
45					
50					

TABLE 13 DIMENSIONS OF SPRING BACK CHAPLET, TYPE 9

(Clauses 4.1 and 4.1.1)

All dimensions in millimetres.

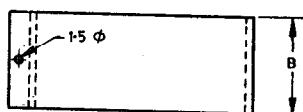
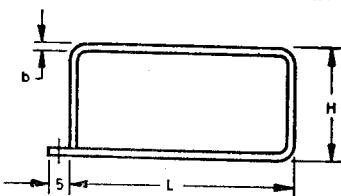


<i>H</i>		<i>L</i>	<i>B</i>	<i>b</i>
Nominal	Tolerance			
5	+0.20 -0.10			
6		10	5	0.5
7				
8	+0.30 -0.10			
9		15	10	0.75
10				
12				
14				
15	+0.50 -0.15			
16		25	20	1.0
18				
20				
22				
24				
25	+0.60 -0.15			
26		30		1.5
28				
30			26	
35				
40	+0.80 -0.20	40		2.0
45				
50				

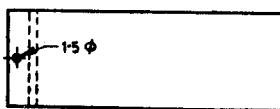
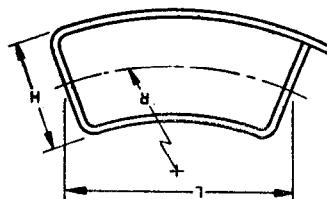
**TABLE 14 DIMENSIONS OF BOX TYPE CHAPLETS, TYPE 10,
VARIANTS 1, 2, 3, 4 AND 5**

(Clauses 4.1 and 4.1.1)

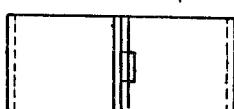
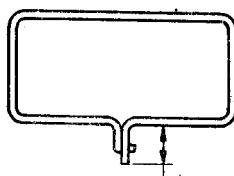
All dimensions in millimetres.



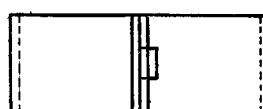
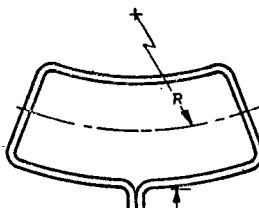
VARIANT 1
Rectangular With Tang



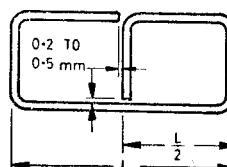
VARIANT 2
Radial With Tang



VARIANT 3
Rectangular With
Inserting End



VARIANT 4
Radial With Inserting End



VARIANT 5
Box Type With Central Rib

<i>H</i>		<i>L</i>	<i>B</i>	<i>b</i>
Nominal	Tolerance			
3				
4				
5	+0.20 -0.10	20	12.0	0.35
6			20.0	0.5

(Continued)

**TABLE 14 DIMENSIONS OF BOX TYPE CHAPLETS, TYPE 10,
VARIANTS 1, 2, 3, 4 AND 5 — *Contd***
All dimensions in millimetres.

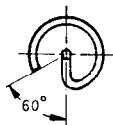
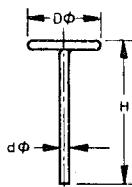
<i>H</i>		<i>L</i>	<i>B</i>	<i>b</i>
Nominal	Tolerance			
7				
8	+0.30 -0.10	25	20.0	0.5
9				
10				
12				
14		30		0.75
15	+0.50 -0.15			
16				
18		40		1.0
20			26.0	
22				
24		50		1.2
25	+0.60 -0.15			
26				
28		60		1.5
30				

NOTE — For variants 2 and 4 *R* shall be mentioned in the order. For variants 3 and 4, *l* shall approximately be 10 mm long.

TABLE 15 DIMENSIONS OF WIRE CHAPLET WITH SINGLE SUPPORTING SPIRAL, TYPE II, VARIANT 1

(*Clauses 4.1 and 4.1.1*)

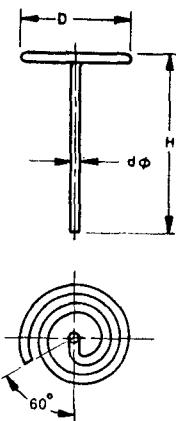
All dimensions in millimetres.



H	D	d
20	16	1.0
25	18	1.2
25	20	1.4
30	20	1.6
35	20	2.0
40	20	2.5

TABLE 16 DIMENSIONS OF WIRE CHAPLET WITH DOUBLE SUPPORTING SPIRALS, TYPE II, VARIANT 2(*Clauses 4.1 and 4.1.1*)

All dimensions in millimetres.



<i>H</i>	<i>D</i>	<i>d</i>
20	20	1.0
25	22	1.2
25	25	1.4
30	25	1.6
35	25	2.0
40	25	2.5

6. REQUIREMENTS

6.1 The chaplets shall be given one of the following anti-corrosion treatments/coating:

- a) Passivation,
- b) Copper coating,
- c) Tin coating, and
- d) Nickel coating.

6.2 In case the chaplets are tin coated, the tin used shall conform to Grade Sn 99.75 of IS : 26-1966*.

6.2.1 Hot dip tinning shall be done in accordance with IS : 5274-1969†.

6.2.2 The procedure for other types of anti corrosive treatment shall be as agreed to between the purchaser and the manufacturer.

6.3 The columns of chaplets shall be perpendicular to the supporting surfaces and the deviation from perpendicularity shall not exceed 3 degrees.

6.3.1 The stem and flanges of the chaplets shall be rigidly riveted.

6.4 The purchaser may order for supply of perforated chaplets except in case of type 11. Perforation shall be as agreed to between the purchaser and the manufacturer.

6.5 The pitch of the threads for type 5, variants 2, 3, 5 and 6 shall be mentioned in the order, and the roots of the threads shall have no grease, dirt or rust deposited on them.

7. PACKAGING

7.1 Unless specified otherwise, the material shall be supplied in waterproof packages containing 500 to 1 000 chaplets of particular size and shape.

8. MARKING

8.1 Each container shall be clearly marked with the following information:

- a) Manufacturer's name or trade-mark,
- b) Designation, and
- c) Number of chaplets.

*Specification for tin ingots (*second revision*).

†Recommended practice for hot-dip tinning of plain carbon steel.

8.1.1 The material may also be marked with the ISI Certification Mark.

NOTE — The use of the ISI Certification Mark is governed by the provisions of the Indian Standards Institution (Certification Marks) Act and the Rules and Regulations made thereunder. The ISI Mark on products covered by an Indian Standard conveys the assurance that they have been produced to comply with the requirements of that standard under a well-defined system of inspection, testing and quality control which is devised and supervised by ISI and operated by the producer. ISI marked products are also continuously checked by ISI for conformity to that standard as a further safeguard. Details of conditions under which a licence for the use of the ISI Certification Mark may be granted to manufacturers or processors, may be obtained from the Indian Standards Institution.

(Continued from page 2)

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INTERNATIONAL SYSTEM OF UNITS (SI UNITS)

Base Units

Quantity	Unit	Symbol
Length	metre	m
Mass	kilogram	kg
Time	second	s
Electric current	ampere	A
Thermodynamic temperature	kelvin	K
Luminous intensity	candela	cd
Amount of substance	mole	mol

Supplementary Units

Quantity	Unit	Symbol
Plane angle	radian	rad
Solid angle	steradian	sr

Derived Units

Quantity	Unit	Symbol	Conversion
Force	newton	N	1 N = 0.101 972 kgf
Energy	joule	J	1 J = 1 N.m
Power	watt	W	1 W = 1 J/s
Flux	weber	Wb	1 Wb = 1 V.s
Flux density	tesla	T	1 T = 1 Wb/m ²
Frequency	hertz	Hz	1 Hz = 1 c/s (s ⁻¹)
Electric conductance	siemens	S	1 S = 1 A/V
Pressure, stress	pascal	Pa	1 Pa = 1 N/m ²

INDIAN STANDARDS INSTITUTION

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